

OEM Menu Settings for PFII-563

Hold down “Enter” key during power-up to enter this menu, release when the display shows **8888**

- F/C Setting. Set to F or C
- Display also shows sensor type eg. CA F for type K
- degrees F. Only the F/C can be changed.

Default setting “_5_C”

- OEM maximum temperature.
- Can be set to any valid temperature for the sensor
- Same as before, except set in °F or °C, depending on instrument setting.

Default setting “1300”

- Cooled temperature for beeper (if installed) to tell user it is OK to open kiln.
- Same as before, except entered in °F or °C.

Default setting “_100”

- Slow ramp delta-T.
- Number of degrees where soft fire operates. Same as before, except entered in °F or °C.

Default setting “--30”

- Slow ramp rate. Rate in °F/Hour or °C/Hour.
- Same as before, except entered in °F or °C.

Default setting “--60”

- Loop break timer, set in Hrs, Min. The temperature is checked each time the timer expires and the heat is still on.

Default setting “_0.30”

- Loop break delta-T.
- The temperature must have changed at least this many °F or °C or Err1 condition occurs.

Default setting “---2”

- Aggressive restart, will restart the unit, if power-off when it was running and if temp is > 482°F or 250°C. On or Off.

Default setting “_off”

- Hysteresis for control, set in °F or °C. Higher settings give longer relay life, but poorer control.

Default setting “--0.6”